



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5149-9

Job Sheet 177176



Part No: D5149-9

Job Qty: 12 ea

Part Name: Aft Step



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 6/22/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D SHEET 11 IPP REV:A NEW ISSUE 14-12-12 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		6/22/18	0.00	0.00	Start Up Machining-3		
110	Bandsaw	12 pcs		6/22/18	0.00	1.15	Bandsaw1		
115	CNC Vertical Machining	12 pcs		6/22/18	0.10	1.87	HAAS1-3		
120	QC	12 pcs		6/22/18	0.00	0.00	QC2 Machining-3		
130	QC	12 pcs		6/22/18	0.00	0.00	QC8 Machining-3		
140	Packaging	12 pcs		6/22/18	0.00	0.00	Packaging3-2		
150	QC21-SA	12 Ea		6/22/18	0.00	0.00	QC21		

Part Op 110 - CUT BLANK AT 6.6.500" LONG
Descriptions: 115 - MILL AS PER DWG AND FOLIO FB344
140 - LOCATION: WA001

21
9-50
JUN 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T2.00W0.125	6061T6 Round Tube 2.00 X.125W	6.4920 ft (.541 ea)	90-Start up Operation	

6.5 picd

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T2.00W0.125	6	12	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Aft Step	2.000Inches + 0.012 - 0.001	2.012 1.999		
2	Aft Step	1.750Inches + 0.012 - 0.001	1.762 1.749		
3	Aft Step	6.310Inches ± 0.030	6.340 6.280		
4	Aft Step	6.410Inches ± 0.030	6.440 6.380		
5	Aft Step	1.560Inches ± 0.030	1.590 1.530	Radius	

M6061T6T2.00W0.125
M132389

8/18 10:24 AM Dart.Gagnon.Michelle



Container No: S083790

Part: D5149-9

Job No: 177176

Serial No/Batch: S083790

Revision:

Inspector:

Exp Date:

Instructions:

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Date: 06/25/18

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